Calibration Fittings and Hoses

QH, QT, HQH and HQT Series

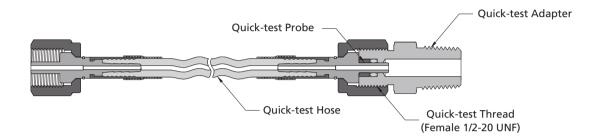




Calibration Fittings and Hoses

Features

- O No wrench or thread sealant required for assembly and disassembly.
- © Flexible hoses with small inside diameter and low internal volume.
- O Variety of adapters to connect with wide range of calibration devices.
- O Interchangeable with those of other manufacturers.
- © Every assembly is factory tested with pure water at 1.5 times the maximum working pressure.

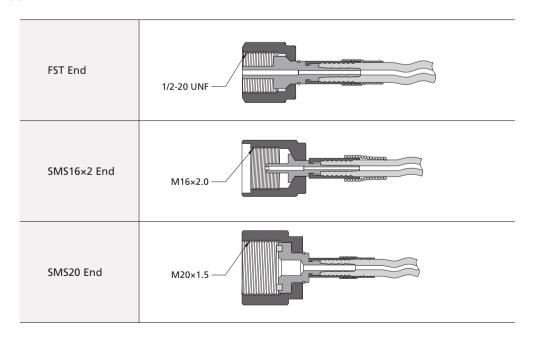


Quick-test Hoses QH Series

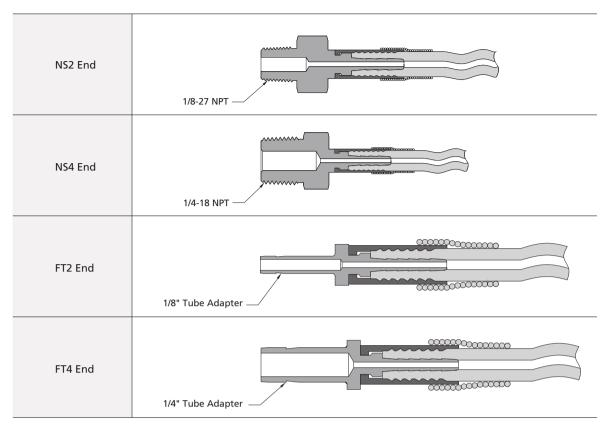
Features

- O Working pressure up to: 6900 psig (476 bar)
- O Working temperature: -10 °F to 140 °F (-23 °C to 60 °C)
- Outer diameter of hose: 0.2" (5 mm)
- O Inner diameter of hose: 0.08" (2 mm)
- O Hose end materials: 316 SS, 304 SS
- O Fluid media: water, petroleum based oils, air, inert gas, compressed natural gas

Hose Ends

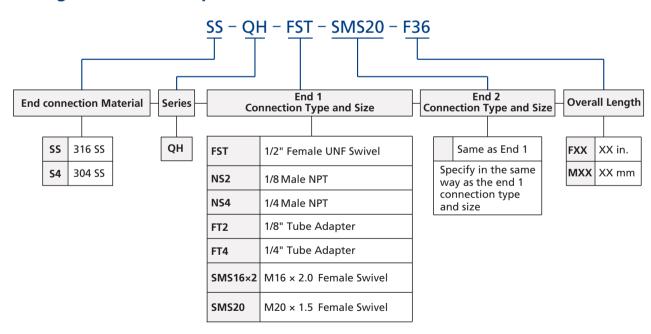






Types listed are standard. Other types are available upon request.

Ordering Number Description



End 1 and end 2 follow the orders and regulations below:

- 1. 1/2" Female UNF Swivel Metric Double Ferrules Fractional Double Ferrules Metric Tube Adapters Fractional Tube Adapter NPT Threads BSPT Threads BSPP Threads SAE/MS Parallel Threads 37° Flare Others
- 2. Put the sizes from the biggest down to the smallest if they are of the same type.
- 3. Put the female before male if they are of the same type and size.
- 4. Put the swivel before others.

Note: "Ordering Number Description" is a reference to understand the combination rules of FITOK product part number. Not all combinations are available.



Quick-test Adapters and Fittings QT Series

Features

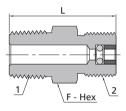
O Working pressure up to:

Without valve: 5000 psig (345 bar) With valve: 3000 psig (207 bar)

- O Materials: 316 SS, 304 SS
- O Working temperatures:
 - -10 °F to 400 °F (-23 °C to 204 °C) -10 °F to 250 °F (-23 °C to 121 °C)
- Optional check valve and protective cap availble

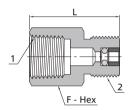
Dimensions

Male NPT Adapters



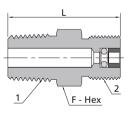
Connect to Female NPT to FST End								
End 1	End 2	Basic	D	imension				
Male NPT	SAE/MS Thread		F	L	Option			
Size	Size		in.	in. (mm)				
1/8	ST	QT-NS2-ST	9/16	1.11 (28.3)				
1/4	ST	QT-NS4-ST	9/16	1.29 (32.8)	1.Check			
3/8	ST	QT-NS6-ST	3/4	1.29 (32.8)	Valve 2.Protective			
1/2	ST	QT-NS8-ST	7/8	1.54 (39.1)	Cap			
3/4	ST	QT-NS12-ST	1 1/16	1.54 (39.1)				

Female NPT Adapters



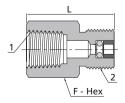
Connect to Male NPT to FST End							
End 1	End 2	Basic	Dimension				
Female NPT	SAE/MS Thread	Ordering Number	F	L	Option		
Size	Size Size		in.	in. (mm)			
1/8	ST	-QT-FNS2-ST	5/8	0.98 (24.9)			
1/4	ST	-QT-FNS4-ST	3/4	1.16 (29.5)			
3/8	ST	-QT-FNS6-ST	7/8	1.23 (31.2)	Protective Cap		
1/2	ST	-QT-FNS8-ST	1 1/16	1.41 (35.8)			
3/4	ST	-QT-FNS12-ST	1 5/16	1.56 (39.6)			

Male BSPT Adapters



Connect to Female BSPT to FST End							
End 1	End 2	Basic	Dimension				
Male BSPT	SAE/MS Thread		F	L	Option		
Size	Size		in.	in. (mm)			
1/8	ST	-QT-RT2-ST	9/16	1.11 (28.3)	1.Check Valve 2.Protective		
1/4	ST	-QT-RT4-ST	9/16	1.29 (32.8)	Cap		

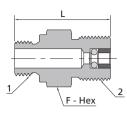
Female BSPT Adapters



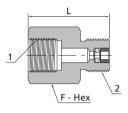
Connect to Male BSPT to FST End							
End 1	End 2	Pasis	Dimension				
Female BSPT	SAE/MS Thread	3	F	L	Option		
Size	Size		in.	in. (mm)			
1/8	ST	-QT-FRT2-ST	5/8	0.98 (24.9)	Protective		
1/4	ST	-QT-FRT4-ST	3/4	1.16 (29.5)	Сар		



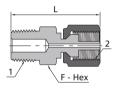
Male BSPP Adapters



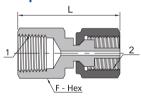
Female BSPP Adapters



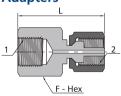
Male NPT Quick-test Gauge Adapters



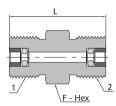
Female NPT Quick-test Gauge Adapters



Female BSPP Quick-test Gauge Adapters



Quick-test Hose Unions



Connect to Female BSPP to FST Ends							
End 1	End 2	Basic	Dimension				
Male BSPP	SAE/MS Thread		F	L	Option		
Size	Size		in.	in. (mm)			
1/8	ST	-QT-RS2-ST	9/16	1.09 (27.7)	1.Check		
1/4	ST	-QT-RS4-ST	3/4	1.24 (31.5)	Valve 2.Protective		
3/8	ST	-QT-RS6-ST	7/8	1.29 (32.8)	Сар		

Connect to Male BSPP to FST Ends							
End 1	End 2	Basic	Dimension				
Female BSPP	SAE/MS Thread		F	L	Option		
Size	Size		in.	in. (mm)			
1/8	ST	-QT-RG2-ST	9/16	0.97 (24.6)			
1/4	ST	-QT-RG4-ST	3/4	1.16 (29.5)	Protective		
3/8	ST	-QT-RG6-ST	7/8	1.23 (31.2)	Сар		
1/2	ST	-QT-RG8-ST	1 1/16	1.41 (35.8)			

Connect to Female NPT to ST Adapter							
End 1	End 2	Basic	Dimension				
Male NPT	SAE/MS Thread		F	L			
Size	Size		in.	in. (mm)			
1/8	FST	-QT-NS2-FST	9/16	1.42 (36.1)			
1/4	FST	-QT-NS4-FST	9/16	1.60 (40.6)			

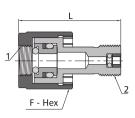
Connect to Male NPT to ST Adapter							
End 1	End 2	End 2		mension			
Female NPT	SAE/MS Thread		F	L			
Size	Size		in.	in. (mm)			
1/8	FST	-QT-FNS2-FST	5/8	1.32 (33.5)			
1/4	FST	-QT-FNS4-FST	3/4	1.50 (38.1)			

Connect to Male BSPP to ST Adapter							
End 1	End 2	Basic	Di	mension			
Female BSPP	SAE/MS Thread	Ordering Number	F	L			
Size	Size		in.	in. (mm)			
1/4	FST	-QT-RG4-FST	3/4	1.50 (38.1)			
3/8	FST	-QT-RG6-FST	7/8	1.57 (39.9)			
1/2	FST	-QT-RG8-FST	1 1/16	1.76 (44.7)			

Connect to two FST Ends							
End 1	End 2	Pasis	Di	imension			
		Basic Ordering Number	F	L	Option		
Size	Size Size		in.	in. (mm)			
					Protective		

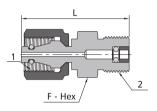


Hand Tight Female NPT Quick-test Gauge Adapters



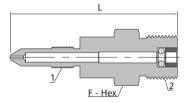
Connect to Male NPT to FST Ends							
End 1	End 2	Basic	Dime	nsion			
Female NPT	SAE/MS Thread	Ordering Number	F	L	Option		
Size	Size	Number	in. (mm)	in. (mm)			
1/8	ST	-QT-QNS2-ST	0.78 (19.8)	1.52 (38.7)			
1/4	ST	-QT-QNS4-ST	0.94 (23.8)	1.65 (41.9)	Protective Cap		
3/8	ST	-QT-QNS6-ST	1.06 (26.9)	1.69 (42.9)	Cup		

Quick-test Tube Adapters



Connect to Tube Fitting Thread to FST Ends							
End 1	End 2	Basic	Dimension				
SAE/MS Thread	SAE/MS Thread	Ordering Number	F	L	Option		
Size	Size	Number	in. (mm)	in. (mm)			
1/4 Tube Fitting	ST	-QT-QL4-ST	0.56 (14.2)	1.39 (35.3)			
3/8 Tube Fitting	ST	-QT-QL6-ST	0.56 (14.2)	1.45 (36.8)	Protective Cap		
1/2 Tube Fitting	ST	-QT-QL8-ST	0.75 (19.1)	1.58 (40.1)	Cup		

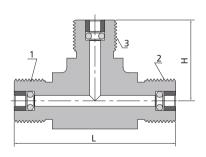
DP Transmitter Calibration Adapters



Connect to Foxboro, Rosemount, Yokogawa and Honewell Bleed Ports to FST Ends											
End 1	End 2	Basic	Dime	nsion							
SAE/MS Thread SA		Ordering Number	F	L	Option						
Size	Size	Number	in. (mm)	in. (mm)							
1/4-28 UNF	ST	-QT-CH-ST	0.56 (14.2)	1.93 (49.0)	Protective						
5/16-24 UNF	ST	-QT-CR-ST	0.56 (14.2)	1.73 (43.9)	Сар						

1/4-28 UNF end is applicable to Honeywell pressure transmitters; 5/16-24 UNF end is applicable to Foxboro, Rosemount and Yokagawa.

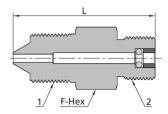
Quick-test Tees



Connect to three F	Connect to three FST Ends										
End 1	End 2	End 3	Basic Dimension		nsion						
SAE/MS Thread	SAE/MS Thread	SAE/MS Thread	Ordering Number	Н	L	Option					
Size	Size	Size	Number	in. (mm)	in. (mm)						
ST	ST	ST	-QT-ST-ST-ST	0.93 (23.6)	1.88 (47.8)	Protective Cap					



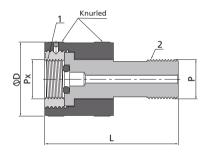
Male High Pressure Adapters



Connect to a Female High Pressure 60 degree coned and threaded fittings and ST/FST Ends											
End 1	End 2	Basic	nsion								
SAE/MS Thread			F	L	Option						
Size	Size	Number	in.	in. (mm)							
9/16-18 UNF	ST	-QT-60HP-ST	5/8	1.31 (33.3)	Protective Cap						
9/16-18 UNF	FST	-QT-60HP-FST	5/8	1.29 (32.8)							

9/16-18 UNF end is used for connecting to Gigabar, Autoclave Engineers®, Butech®, HiP® (High Pressure Equipment), Parker® or equivalent high pressure coned and threaded connections, valves, tees and unions.

Hand Tight Adapters



Connect to M14X1.5, M20X1.5, M22X1.5 male thread Ends and SMS20 Ends											
End 1	End 2	Basic	Dime	nsion							
Px-MS Thread	P-MS Thread	Ordering Number	D	L	Option						
Size	Size	Number	in.	in. (mm)							
M14X1.5	M20X1.5	-QT-MS20-MS14	32	2.68 (68)							
M20X1.5	M20X1.5	-QT-MS20	37.5	2.68 (68)							
M22X1.5	M20X1.5	-QT-MS20-MS22	37.5	2.68 (68)							

Connect to ISO pipe parallel thread and SMS20 Ends											
End 1	End 2	Basic	Dime	nsion							
Px-ISO Pipe Parallel Thread	P-MS Thread	Ordering Number	D	L	Option						
Size	Size	Number	in.	in. (mm)							
1/4	M20X1.5	-QT-MS20-RP4	32	2.68 (68)							
3/8	M20X1.5	-QT-MS20-RP6	32	2.68 (68)							
1/2	M20X1.5	-QT-MS20-RP8	37	2.68 (68)							

Please refer to FITOK detailed catalog "Pipe Fittings" -" Hand Tight Adapter Fittings" for the parts drawings of this assembly.

Options

1. Check Valve

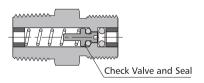
Adapter with check valve seals via the o-ring and probe.

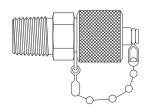
When the hose probe is pushed into the o-ring,
the probe in the adapter opens the check valve and allows flow.



Protective cap guards against damage and contaminants when adapters are uncoupled.

Protective caps are not pressure containing devices.







Ordering Information

Add the material designator as a prefix to the basic ordering number. To get a valve or/and protective cap, add -V or -PC/-V-PC as a suffix to the basic ordering number.

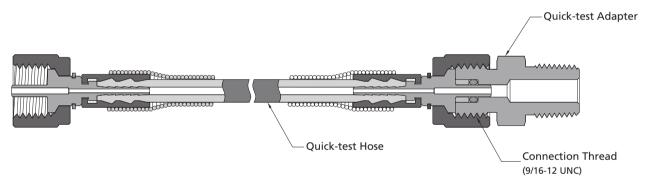
Example: 1/4 Male NPT as end 1, 1/2" Male UNF as end 2, 304 stainless steel, a valve and a protective cap added, the complete ordering number is: **S4-QT-NS4-ST-V-PC**.

- 1. ST means 1/2-20 UNF Male thread, FST means 1/2-20 UNF Female thread.
- 2. Sizes and types listed are standard, other sizes and types are available upon request.
- 3. Dimensions are for reference only and are subject to change.

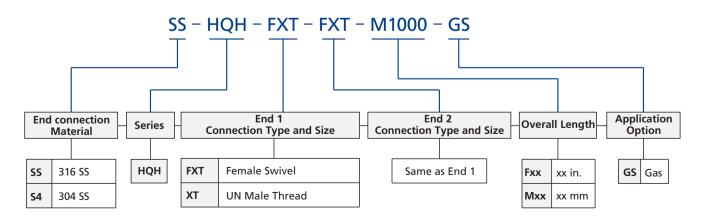
High Pressure Quick-test Hose Assemblies HQH Series

Features

- O Working pressure up to: 9135 psig (630 bar)
- Working temperature: -40 °F to 140 °F (-40 °C to 60 °C)
- Outer diameter of hose: 0.24" (6 mm)
- Inner diameter of hose: 0.08" (2 mm)
- O Hose end materials: 316 SS or 304 SS
- O Fluid media: water, petroleum based oils, air, inert gas



Ordering Number Description



Note: "Ordering Number Description" is a reference to understand the combination rules of FITOK product part number. Not all combinations are available.



High Pressure Quick-test Fittings HQT Series

Features

O Working pressure up to: 10000 psig (690 bar)

O Working temperature:

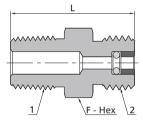
FKM Seal: -10 °F to 400 °F (-23 °C to 204 °C) NBR Seal: -10 °F to 250 °F (-23 °C to 121 °C)

O Hose end materials: 316 SS or 304 SS

 Convenient connection: No wrench or thread sealant required for assembly or disassembly.

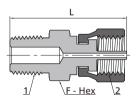
Not applicable to use with FITOK QH series Quick-test Hose, please use with FITOK HQH series Quick-test Hose.

Male NPT Adapter



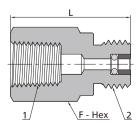
Connect t	Connect to female NPT and FXT fittings											
End 1	End 2	Basic	Working Pressure Range	Di	mension							
Male NPT	NPT SAE/MS Ordering	Material		F	L	Option						
Size		Number		90	in.	in. (mm)						
1/8	XT	-HQT-NS2-XT	Stainless Steel	0~10000 psig (0~690 bar)	5/8	1.31 (33.3)	Protective					
1/4	XT	-HQT-NS4-XT	Stainless Steel	0~10000 psig (0~690 bar)	5/8	1.29 (32.8)	Сар					

Male NPT Quick-test Gauge Adapters



Connect	Connect to female NPT and XT fittings											
End 1	End 2	Rasic	Basic Ordering Material Number		Dimension							
Male	SAE/MS Thread	Ordering		Material Working Pressure Range	F	L	Option					
NPT Size	Size	Number		95	in.	in. (mm)						
1/8	FXT	-HQT-NS2-FXT	Stainless Steel	0~10000 psig (0~690 bar)	9/16	1.44(36.6)						
1/4	FXT	-HQT-NS4-FXT	Stainless Steel	0~10000 psig (0~690 bar)	9/16	1.67(42.4)						

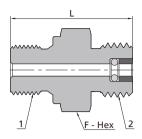
Female NPT Adapters



Connect	Connect to male NPT and FXT fittings											
End 1	End 2	Basic	Material		Dimension							
Female	SAE/MS	Ordering		Working Pressure Range	F	L	Option					
Size		Number		3	in.	in. (mm)						
1/8	XT	-HQT-FNS2-XT	Stainless Steel	0~10000 psig (0~690 bar)	5/8	1.38(35.1)	Protective					
1/4	XT	-HQT-FNS4-XT	Stainless Steel	0~10000 psig (0~690 bar)	3/4	1.56(39.6)	Сар					

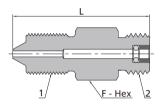


Male BSPP Adapters



Connect t	Connect to female BSPP and FXT fittings											
End 1	End 2	Basic		Working Pressure	Di	mension						
Male NPT	SAE/MS Thread	Ordering			F	L	Option					
Size	Size	Number		3	in.	in. (mm)						
1/4	XT	-HQT-RS4-XT	Stainless Steel	0~10000 psig (0~690 bar)	3/4	1.27 (32.3)	Protective					
3/8	XT	-HQT-RS6-XT	Stainless Steel	0~10000 psig (0~690 bar)	7/8	1.25 (31.8)	Сар					

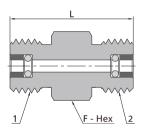
High Pressure Male Adapters



Connect to	Connect to Female High Pressure 60 degree coned and threaded fittings and FXT Ends										
End 1	End 2				Di	mension					
SAE/MS Thread	SAE/MS Thread	Basic Ordering	Material	Working Pressure Range	F	L	Option				
Size	Size	Number			in.	in. (mm)					
9/16-18 UNF	XT	-HQT-60HP-XT	Stainless Steel	0~10000 psig (0~690 bar)	5/8	1.88 (47.8)	Protective Cap				

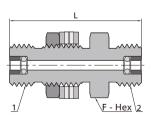
9/16-18 UNF end is used for connecting to Gigabar, Autoclave Engineers®, Butech®, HiP®, (High Pressure Equipment), Parker® or equivalent high pressure coned and threaded connections, valves, tees and unions.

Quick-test Unions



Connect to	Connect to two FXT Ends											
End 1	End 2	Basic			Dimension							
SAE/MS	SAE/MS Thread	Ordering	Material	al Working Pressure Range	F	L	Option					
Thread Size	Size	Number			in.	in. (mm)						
XT	XT	-HQT-XT-XT	Stainless Steel	0~10000 psig (0~690 bar)	5/8	1.29 (32.8)	Protective Cap					

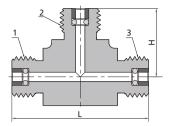
Quick-test Bulkhead Unions



Connect to	Connect to two FXT Ends											
End 1	End 2	Basic	Material		Dimension							
SAE/MS Thread	SAE/MS Thread	Ordering		Working Pressure Range	F	L	Option					
Size	Size	Number			in.	in. (mm)						
XT	TXT	-HQT-XT-TXT	Stainless Steel	0~10000 psig (0~690 bar)	3/4	1.76 (44.7)	Protective Cap					



Quick-test Tees



Connect to three FXT Ends								
End 1	End 2	End 3	Basic Ordering Number	Material	Working Pressure Range	Dimension		
SAE/MS Thread Size	SAE/MS Thread Size	SAE/MS Thread Size				Н	L	Option
						in. (mm)	in. (mm)	
XT	XT	XT	-HQT-XT-XT-XT	Stainless Steel	0~10000 psig (0~690 bar)	0.95 (24.15)	1.9 (48.3)	Protective Cap

Ordering Information

Add the material designator as a prefix to the basic ordering number. To get a protective cap, add -PC as a suffix to the basic ordering number. Example: 1/4 male NPT as end 1, XT as end 2, 316 stainlesssteel, a protective cap added, the complete ordering number is SS-HQT-NS4-XT-PC.

- 1. XT means 9/16-12 UNC Male thread, FXT means 9/16-12 UNC Female thread.
- 2. Sizes and types listed are standard, other sizes and types are available upon request.
- 3. Dimensions are for reference only and are subject to change.

Options

Protective Cap

Protective cap guards against damage and contaminants when adapters are uncoupled. Protective caps are not pressure containing devices.



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